

AP1012A

18V Dual H-Bridge Motor Driver IC

1. Genaral Description

The AP1012A is a dual H-bridge motor driver which has four drive modes: forward, reverse, brake and standby, to operate up to 18V motor supply voltage. An N-channel LDMOS is built in for both high and low sides of the output driver to minimize the device size. Additionally, the AP1012A has under voltage detection and thermal shutdown circuits. It is housed in a small 24-pin QFN package, suitable for driving various types of small motors.

2. Features

Control Supply Voltage

• Logic Terminal Supply Voltage

• Wide Motor Drive Operating Voltage

Maximum Output Current(DC)

• Maximum Output Current(Peak)

Maximum Output Current(Peak)

• H-Bridge On Resistance

Power-Down Mode

Built-in Under Voltage Detection Circuit

• Built-in Thermal Shut Down Circuit

• Junction Temperature (Tj)

Package

2.7 to 5.5V

1.62V to Control Supply Voltage

2 to 18V

(NMOS high side and Low side architecture)

1.3A

3.0A (Ta = 25°C, less than 10ms in 200ms or less

than 5ms in 100ms)

4.5A (Ta = 25°C, less than 5ms in 200ms or less

than 2.5ms in 200ms)

 $RON(TOP+BPT) = 0.36\Omega (typ)@25^{\circ}C$

VM consumption current less than $2\mu A(Ta = 25^{\circ}C)$

Detection Voltage; 2.2V(typ)

175°C (typ)

150°C (max)

24-pin QFN (4mmx4mm)

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4. Block Diagram

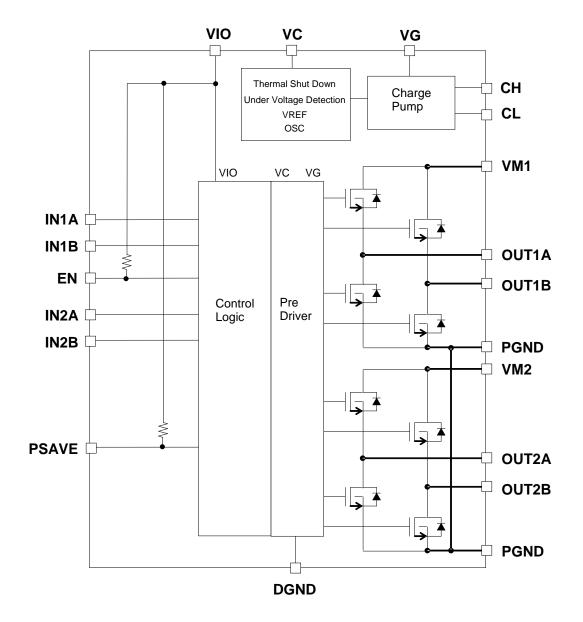
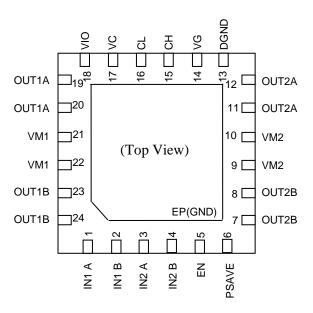


Figure 1. Block Diagram

| | 5. | Ordering Guide | |
|---------|-------------|----------------|--|
| AP1012A | -30 to 85°C | 24-pin OFN | |

6. Pin Configurations and Functions

■ Pin Configurations



■ Functions

| Pin Number | Name | I/O (Note 1) | Function | Remark |
|-------------|-------|--------------|---|---------------|
| 14 | VG | O | Charge pump output capacitor connection 1 | |
| 15 | CH | I/O | Charge pump capacitor connection 1 | |
| 16 | CL | I/O | Charge pump capacitor connection | |
| 21,22 | VM1 | P | Motor driver power supply | |
| 19,20 | OUT1A | O | Motor driver output | |
| 23,24 | OUT1B | O | Motor driver output | |
| Exposed Pad | PGND | P | Power ground | (Note 2) |
| 11,12 | OUT2A | O | Motor driver output | |
| 7,8 | OUT2B | O | Motor driver output | |
| 9,10 | VM2 | P | Motor driver power supply | |
| 4 | IN2B | I | Control signal input | |
| 3 | IN2A | I | Control signal input | |
| 2 | IN1B | I | Control signal input | |
| 1 | IN1A | I | Control signal input | |
| 13 | DGND | P | Digital Ground | |
| 5 | EN | I | Enable signal input | 100kΩ pull-up |
| 6 | PSAVE | I | Power save input | 100kΩ pull-up |
| 18 | VIO | P | Logic input terminal power supply | |
| 17 | VC | P | Control power supply | |

Note 1. I(Input pin), O(Output pin), P(Power pin)

Note 2. The exposed pad must be connected to power ground and DGND.

Note 3. The same voltage must be supplied to VM1(pin No.21, 22) and the VM2 (pin No.9, 10) each other.

■Terminal Equivalent Circuit

| Pin No. | Name | Function | Equivalent Circuits |
|--------------------------------|----------------------------------|---|---|
| FIII NO. | Name | Motor Driver Power Supply | Equivalent Circuits |
| 21,22 9,10 | VM1 VM2 | (The same voltage must be supplied to VM1(pin No. 21,22)and VM2(pin No. 9,10) each other) | * |
| 18 | VIO | Logic Input Terminal Power Supply | |
| 17 | VC | Control Power Supply | |
| 5 6 | EN PSAVE | Logic Input (Built-in pull-up resistor) | VIO 100k 2k Ω 2k Ω ———————————————————————————————————— |
| 1 2 3 4 | IN1A IN1B IN2A IN2B | Control Signal Input | $ \begin{array}{cccccccccccccccccccccccccccccccccccc$ |
| 19,20 23,24 11,12 7,8 | OUT1A OUT1B OUT2A OUT2B | Motor Driver Output | OUT1A OUT1B OUT2B |
| 14 15 | VG CH | Charge Pump Output Capacitor Connection Charge Pump Capacitor Connection | OVG = OCH = OVM2 |
| 16 | CL | Charge Pump Capacitor Connection | O VC O CL O PGND |
| 13 Exposed Pad | DGND PGND | Ground Terminal Power Ground Terminal | DGND PGND |

7. Absolute Maximum Ratings

| Parameter | Symbol | min | max | Unit | Remark |
|---|-------------|------|----------|------|---|
| Control supply voltage | VC | -0.5 | 6 | V | |
| Logic terminal supply voltage | VIO | -0.5 | 6 | V | VIO is under VC voltage (Note 6) |
| Motor driver supply voltage | VM | -0.5 | 19 | V | |
| VIO level terminal voltage (PSAVE,EN,IN1A,IN1B,IN2A and IN2B) | Vterminal1 | -0.5 | 5.5 | V | |
| VM level terminal voltage (OUT1A,OUT1B,OUT2A and OUT2B) | Vterminal2 | -0.5 | 19 | V | |
| VG,CH terminal voltage | Vterminal3 | -0.5 | 25 | V | |
| Maximum DC output current | IloaddcMD | - | 1.3 | A | OUTnA and OUTnB terminal |
| Maximum peak output current | IloadpeakMD | - | 3 4.5 | A | OUTnA and OUTnB terminals less than 10ms in 200ms Less than 5ms in 200ms |
| Power dissipation | PD | | 1625 | mW | Ta=85°C(Note 5) |
| Operating Temperature range | Ta | -30 | 85 | °C | |
| Junction temperature | Tj | | 150 | °C | |
| Storage temperature | Tstg | -65 | 150 | °C | |

Note 4. All above voltages respect to Ground (DGND/PGND terminal voltage).

Note 5. The rating is calculated by $R_{\theta J}=40^{\circ}\text{C/W}$ under the condition when 4 layer board is used. The EP terminal is connected to ground. Compliant to SEMI JEDEC JESD51-6, JESD51-7.

Note 6. Logic terminal supply voltage (VIO) needs to be turned on prior to or at the same time as Control supply voltage(VC).

WARNING: Operation at or beyond these limits may result in permanent damage to the device. Normal operation is not guaranteed at these extremes.

8. Recommended Operating Conditions

| Parameter | Symbol | min | typ | max | Unit | Remark |
|----------------------------------|--------|------|---------|-----|------|--------|
| Control supply voltage | VC | 2.7 | 3.3 | 5.5 | V | |
| Logic terminal supply voltage | VIO | 1.62 | 1.8/3.3 | VC | V | |
| Motor driver supply voltage | VM | 2.0 | - | 18 | V | |
| Input frequency range (50% duty) | Fin | 1 | - | 200 | kHz | |

Electrical Characteristics 9.

| $(Ta = 25^{\circ}C, VM = 15V \text{ and } VC = 3.3V, \text{ otherwise specified})$ | | | | | | | |
|--|-----------------------|---------|------|---------|------|---|--|
| Parameter | Symbol | min | typ | max | Unit | Conditions | |
| Charge pump | | | | | | | |
| Charge pump voltage | VG | 18.0 | 18.2 | 18.3 | V | VG = VC + VM | |
| Charge pump wake up time | t_{VG} | 0.1 | 1 | 3 | ms | VG = VC + VM - 0.3V | |
| VDET1 | | | | | • | | |
| VC under voltage detect voltage | VC_{DETLV} | 1.9 | 2.2 | 2.5 | V | | |
| TSD | • | | | | | | |
| Thermal shutdown temperature (Note 7) | T_{DET} | 150 | 175 | 200 | °C | | |
| Temperature hysteresis (Note 7) | T_{DETHYS} | 20 | 30 | 40 | °C | | |
| Consumption current current | | | | | • | | |
| VM consumption current at no power | I _{VMNOPOW+} | - | ı | 2 | μΑ | VC = 0V | |
| VM consumption current at standby | I _{VMSTBY} | - | 15 | 70 | μΑ | PSAVE = "L", EN = "H" INnA = "L", INnB = "L" | |
| VC consumption current at standby | I _{VCSTBY} | - | 150 | 300 | μΑ | PSAVE = "L", EN = "H" INnA = "L", INnB = "L" | |
| VC consumption current at power save | I _{VCPSAVE} | - | - | 1 | μΑ | PSAVE = "H", EN = "H" | |
| VC consumption current at PWM operation | I_{VCPWM} | - | 1 | 2 | mA | INnA = 200kHz, INnB = "H" | |
| Motor Driver | | | | | | | |
| Driver on resistance (High side or Low side) | R _{ON1} | - | 0.18 | 0.25 | Ω | VC = 3.3V, $Iload = 100mATa = 25$ °C | |
| Driver on resistance (High side or Low side) (Note 7) | R _{ON2} | - | 0.22 | 0.27 | Ω | VC = 3.3V, Iload = 1.2A Ta = 25°C (Equivalent Tj = 85°C) | |
| Drive on resistance (High side or Low side) (Note 7) | R _{ON3} | - | 0.27 | 0.32 | Ω | VC = 3.3V, Iload = 1.2A Ta = 85°C (Equivalent Tj = 150°C) | |
| Body diode forward voltage | V_{FMD} | - | 0.8 | 1.2 | V | $I_F = 100 \text{ mA}$ | |
| H-Bridge propagation delay time $(L\rightarrow L)$ (Note 8) | t _{PDLHB} | - | ı | 0.5 | μs | tr = tf = 10ns | |
| H-Bridge propagation delay time (H→H) (Note 8) | t _{PDHHB} | - | - | 1.0 | μs | tr = tf = 10ns | |
| H-Bridge propagation delay time (HiZ→H) | t _{PDZHHB} | - | - | 0.5 | μs | tr = tf = 10ns | |
| H-Bridge propagation delay time (H→HiZ) | t _{PDZHHB} | - | 1 | 2.0 | μs | tr = tf= 10ns | |
| H-Bridge output pulse width | t _{PWDHB} | 0.6 | ı | - | μs | $PWL = 1.0 \mu s$, $tr = tf = 10 ns$ | |
| Control logic | | | | | | | |
| Input High level voltage (INnA, INnB) | V_{IH} | 0.7×VIO | - | - | V | VIO = 1.6V to 5.5V | |
| Input Low level voltage (INnA, INnB) | V_{IL} | - | ı | 0.3×VIO | V | VIO - 1.0 V to 3.3 V | |

Note 7. Not tested in production. Note 8. Refer to Figure 2.

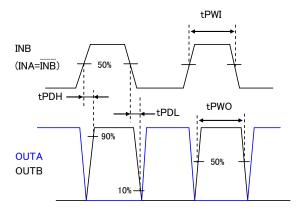


Figure 2. Output Propagate Delay Time Chart

10. Functional Descriptions

10.1 Control Logic

Input and Output statuses of each operation mode are shown below.

| PSAVE | EN | Input | | Out | tput | Motion |
|-------|----|-------|------|-------|-------|---------------------|
| FSAVE | | INnA | INnB | OUTnA | OUTnB | Motion |
| L | Н | L | L | Z | Z | Standby (Idling) |
| L | Н | L | Н | L | Н | Reverse |
| L | Н | Н | L | Н | L | Forward |
| L | Н | Н | Н | L | L | Brake |
| L | L | X | X | L | L | Brake |
| Н | X | X | X | Z | Z | Power Save (Note 9) |

Note 9. TSD/UVLO/VREF/OSC/Charge pump circuits are shut down.

10.2 Basic Architecture of the Motor Driver

The AP1012A has an N-channel LDMOS FET for both high and low sides in the output circuit, so that a small package can be adopted. High side FET is driven by VG voltage, VG=VM+ VC is generated by a charge pump. VG voltage reaches the targeted voltage level within 1ms (typ) after starting the charge pump. The charge pump operates at 360kHz (typ) Low side FET is driven by VC voltage.

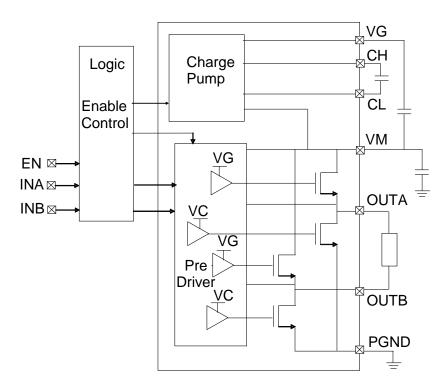


Figure 3. Equivalent Circuit of Motor Driver Block

The OSC block supplies a drive pulse to the charge pump. The input interface block is operated by VIO power supply for logic input terminal VIO power supply needs to be tumed on at the same time as or earlier than VC power supply. (If the VIO is turned on later than the VC, it is recommend to connect pull-up resistance about $5 \text{ ook} \Omega$ between the VIO and the VC pins to avoid an uncertainty stats of the circuit).

10.3 Protection Circuits

The AP1012A has penetration current prevention, thermal shut down and under voltage detection circuits.

• Penetration current prevention circuit

MOSFET turns off both of high side and low side during the dead time period when penetration current prevention circuit operates. During this period, either body diode is turn on depends on the direction of the current. Figure 4 shows an example when the AP1012A drives the output from "L" to "H" in. (a) shows the case that current flows from external load to the AP1012A, (b) shows the case that current flows from the AP1012A to external load

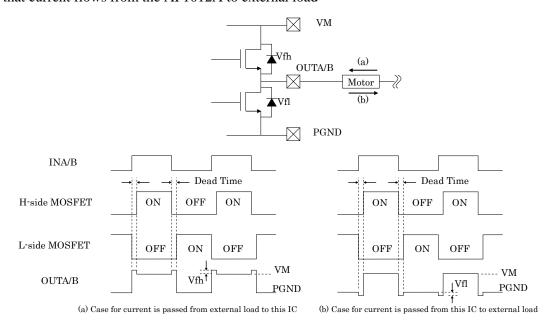


Figure 4. Difference in output terminal by load current direction

Thermal Shutdown

The AP1012A prevents damages from self-heating by setting OUTA and OUTB outputs Hi-Z when abnormal high temperature (175°C typ) is detected. The AP1012A is able to return to normal operation as soon as the temperature drops to the level lower than the bottom detection threshold.

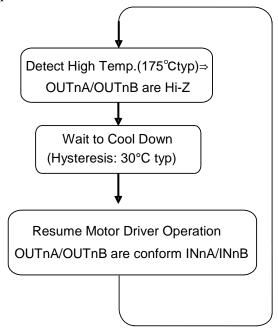


Figure 5. Thermal Shutdown Operation

11. Recommended External Circuits

■ Recommended External Circuits

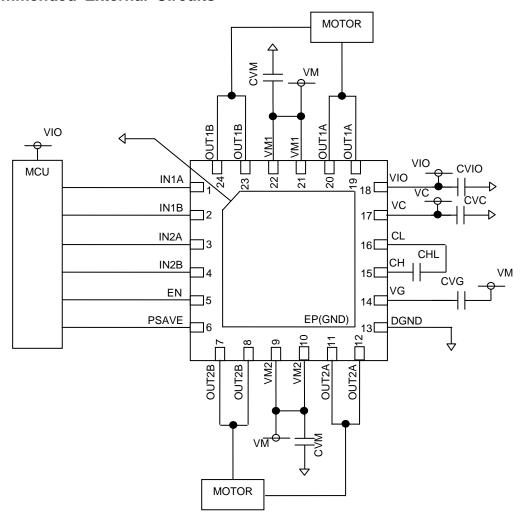


Figure 6. External Circuit Example

■ Reference Value

Table 1. Recommended External Components

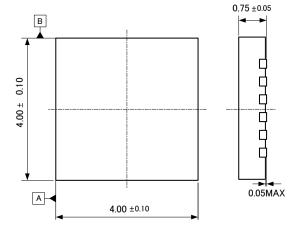
| Table 1. Recommended External Components | | | | | | |
|---|--------|-------|-----|------|------|---|
| Items | Symbol | min | typ | max | Unit | Remark |
| Motor driver power supply connection decupling capacitor | CVM | 1.0 | ı | - | μF | (Note 10) |
| Control power supply connection bypass capacitor | CVC | 0.1 | 1.0 | ı | μF | Please confirm an appropriate value with the actual system board. |
| Logic input terminal power supply connection bypass capacitor | CVIO | 0.1 | 1.0 | - | μF | Please confirm an appropriate value with the actual system board. |
| Charge pump capacitor1 | CVG | 0.047 | 0.1 | 0.22 | μF | |
| Charge pump capacitor2 | CHL | 0.047 | 0.1 | 0.22 | μF | |

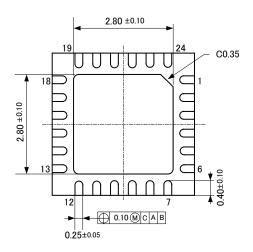
Note 10. Connecting capacity of CVM, CVC and CVIO should be determined in consideration of the load current profile, the load capacitance, the wiring resistance and etc. of the actual system board. Note 11. VM1 and VM2 are not connected internally by a metal layer. Please connect both pins at same voltage level on the mounting board.

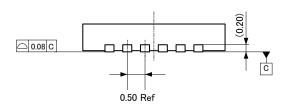
12. Package

■ Outline Dimensions

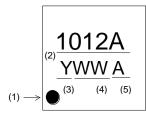
24-pin QFN (Unit mm)







■ Marking



- (1) 1pin Indication
- (2) Part Number
- (3) Year code (last 1 digit)
- (4) Week code
- (5) Management code

13. Revise History

| Date (YY/MM/DD) | Revision | Page | Contents |
|-----------------|----------|------|--|
| 12/12/05 | 00 | - | First edition |
| 14/10/09 | 01 | P4 | Add Note 3. |
| 14/12/03 | 02 | P10 | Correct some sentences and figure 4 in 10.3 Protection Circuits. |
| 14/12/12 | 03 | P12 | Correct part number in marking (12. Package). |

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